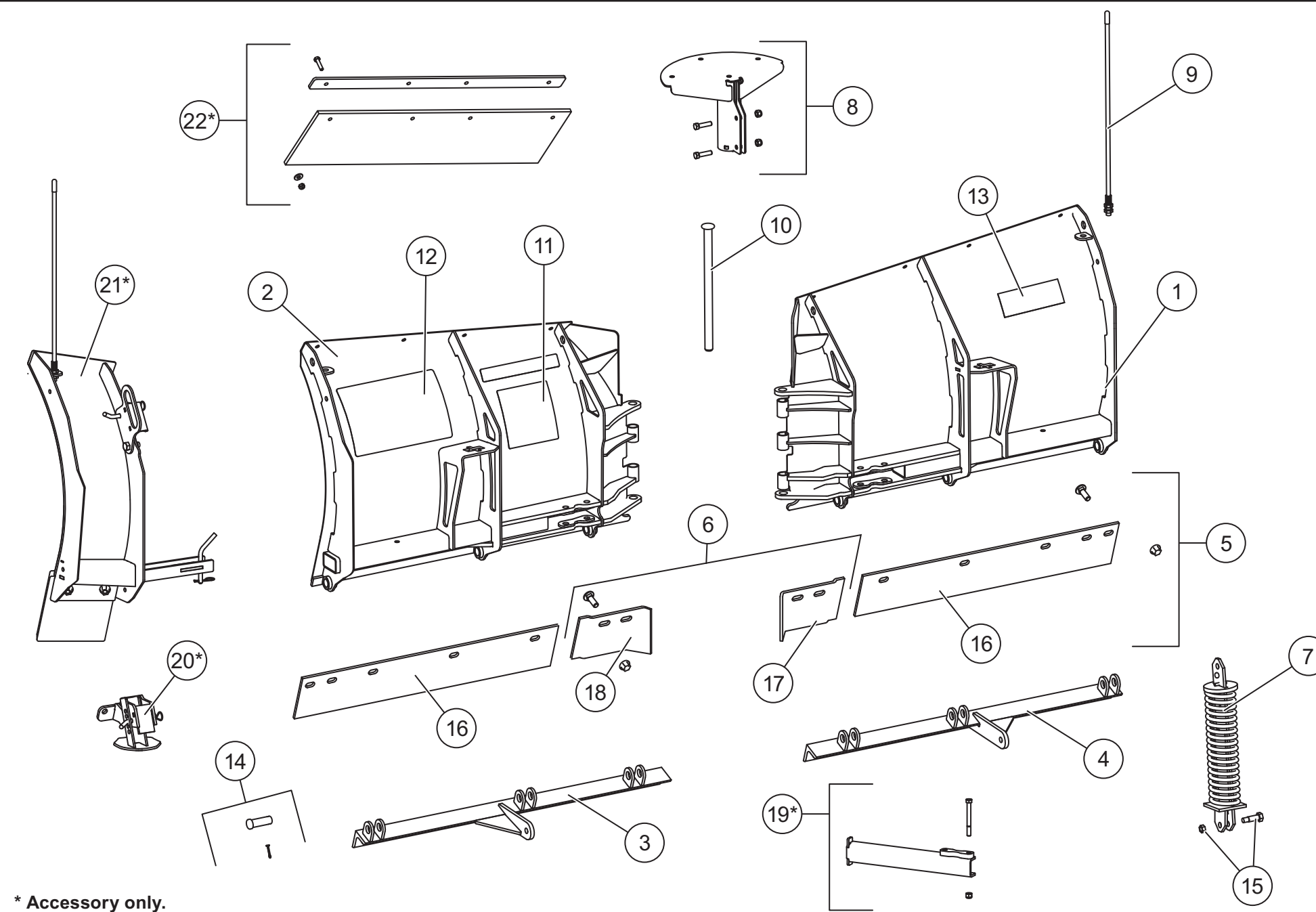


BLADE COMPONENTS



* Accessory only.

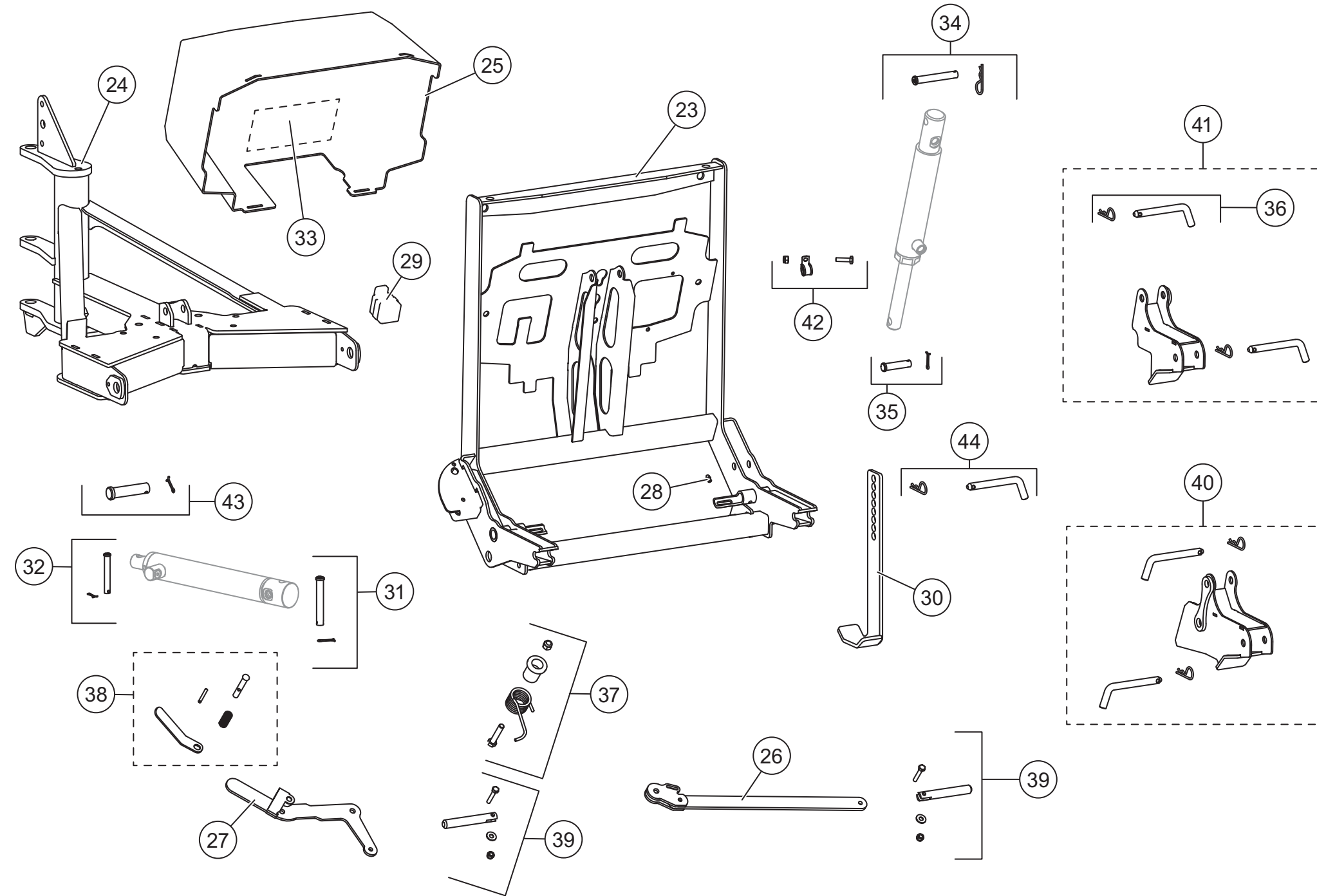
IMPACT™ Blade Assembly 74630

Item	Part	Description	Item	Part	Description
1	83611	Blade, PS (incl. base angle, trip springs, and labels)	13	28404	Label - Logo, ULTRAFINISH™
2	83610	Blade, DS (incl. base angle, trip springs, and labels)	14	84844	3/4 x 2-3/16 Pin Kit
3	83612	Base Angle, DS	15	83624	1/2 x 1-5/8 Shoulder Bolt w/Locknut Kit
4	83613	Base Angle, PS	16	84828	1/4 Cutting Edge
5	84827	Cutting Edge Kit w/Fasteners	17	84323	Center Cutting Edge UTV - PS
6	83639	Center Cutting Edge Kit w/Hardware	18	84325	Center Cutting Edge UTV - DS
7	21452	Removable Spring Assembly	19*	83616	Blade Stop Kit (Pair)
8	83626	Snow Control Kit	20*	52656	Accessory Shoe Kit (pair)
9	92075	Blade Guides	21*	52657	Accessory Wing Kit (pair)
10	51702	3/4 x 12-5/8 Pin	22*	52655	Deflector Kit (pair)
11	84847	Label - Warning/Caution, Snowplow	ns	69489	Label - Logo, WESTERN®
12	88335	Label - Attach/Detach, UTV	ns	84771	Label - Logo, IMPACT

ns = not shown

* Accessory only.

HEADGEAR & T-FRAME



Item	Part	Description	Item	Part	Description
23	84361	Headgear	34	85199	Lift Ram Base Pin Kit
24	83628	T-Frame	35	84627	Lift Ram Rod Pin Kit
25	84843	Hydraulic Cover (incl. Item 33)	36	84610	Receiver Pin Kit
26	83635	Link	37	83636	Torsion Spring/Spacer Kit
27	83634	Handle	38	83633	Attach Handle Release Cam Kit
28	84616	Grease Zerk (pkg of 3)	39	84602	Hitch Pin Kit
29	61246	Cable Boot	40	83637	Receiver Kit, DS
30	84846	Stand	41	83638	Receiver Kit, PS
31	83629	Angle Ram Base Pin Kit	42	84778	Power Cable Clamp Loop Kit
32	85198	Angle Ram Rod Pin Kit	43	83630	T-Frame Pin Kit
33	43862	Label - Information, Hydraulic	44	83825	Stand Pin Kit



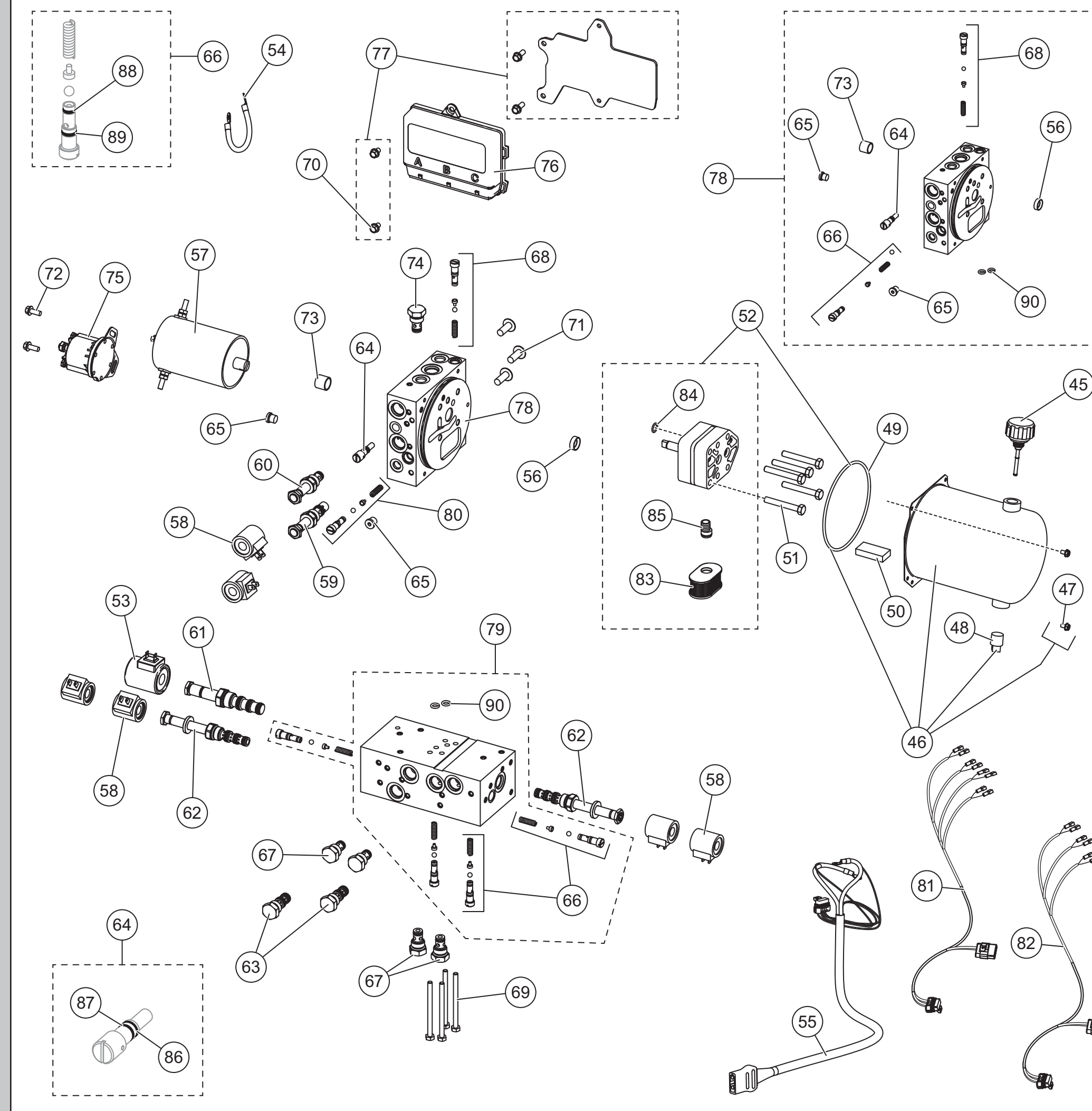
IMPACT™

UTV V-PLOW

INTERACTIVE PARTS POSTER AVAILABLE AT WWW.WESTERNPLOWS.COM

Full parts list (Lit. No. 52550) also available on website.

HYDRAULIC UNIT



Hydraulic Unit UTV V-Plow 52652

Item	Part	Description	Item	Part	Description
45	66525	Reservoir Filler Breather	68	27792-1	Relief Valve Repair Kit - Set
46	48538	Reservoir Kit	69	90696	1/4-20 x 3-1/2 Hex Cap Screw G5
47	66607	#10-24 x 5/16 Machine Screw	70	43988	1/4-20 x 3/8 Hex Washer-Head Thread-Rolling Screw
48	92079	Plug, Square 3/8 NPTF	71	98043	3/8-16 x 1 Button Cap Screw
49	66519	O-Ring 2-250	72	44355	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw
50	73897	Magnet	73*	56364	Bearing Sleeve
51	90073	5/16-18 x 2-1/4 Hex Cap Screw G5	74	84934	Check Valve
52	52553	Pump Kit	75	52290	Motor Relay
53	84901	Coil 10 w/Spades	76	52292-1	Plow Module
54	29071	Cable Assembly, 8"	77	52293-1	Module Plate
55	42015	Cable Assembly, Plow	78	52551	Primary Manifold w/o Valves
56*	66515	Pump Shaft Seal	79	52552	Secondary Manifold w/o Valves
57	48543-1	Motor Assembly 3"	80	52282	Relief Valve (1 set)
58	49230K-2	Coil w/Spade Terminals	81	52215	Plow Control Harness, 4-Coil
59	44332	Valve - SVCV08-20 w/Nut	82	52217	Plow Control Harness, 3-Coil
60	84936	Valve - 2-Way NC w/Rev Flow	83	56789-5	Suction Filter
61	84900	Valve - 4-Way SV10-43 w/Nut	84	56274	O-Ring -013
62	52285	Valve - 4-Way 3-Position Closed Center w/Nut & Spacer	85	10887	Fitting, Hydraulic Pump Inlet
63	49458	Valve - PC08-30 w/Nut	86	48239	O-Ring -106
64	48517	Quill	87	48240	Back-Up Ring -106
65	44344	Plug, Hex Socket -4 M ORB	88	55371	O-Ring -008
66	49138K-5	Relief Valve Kit (2 sets)	89	25731	O-Ring -010
67	44334-1	Check Valve CV08-20	90	43818	O-Ring -109

O-Ring Service Kits

ns	52298-3	O-Ring Kit (does not contain O-rings or valves)	ns	49259-2	Seal Kit - 3-Way and 4-Way Valves
ns	49258-2	Seal Kit - 2-Way Valves	ns	84909	Seal Kit - Size 10 3-Way and 4-Way Valve

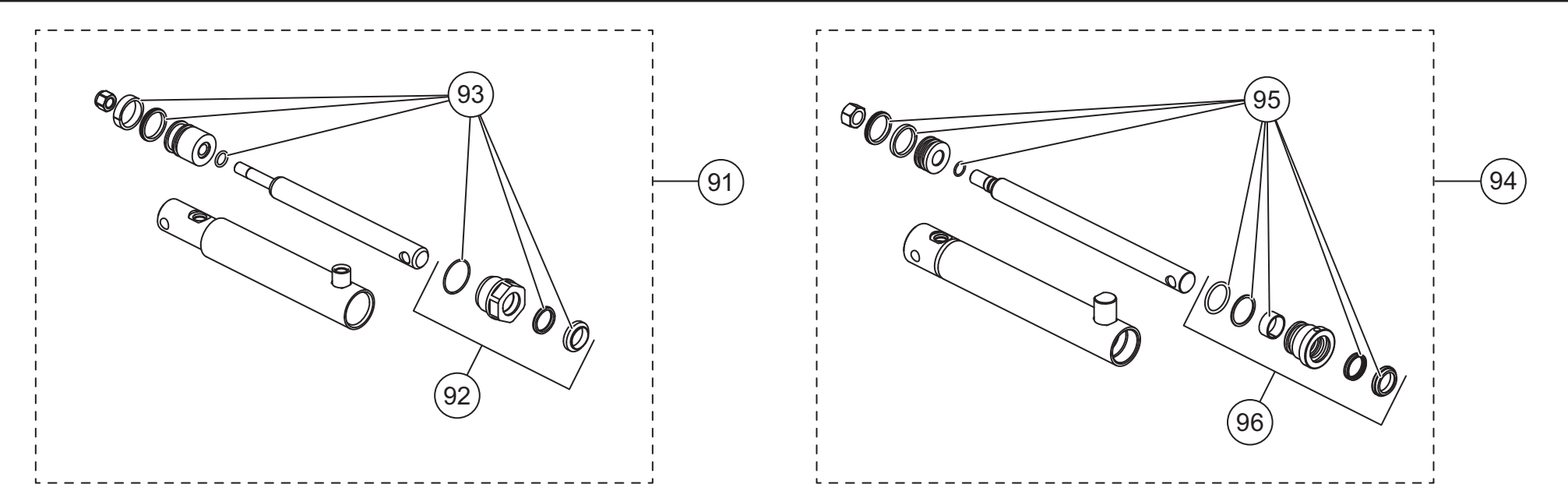
* Use 28556 tool for pump shaft seal replacement (includes 1 seal).

† Use 64589 tool for bearing sleeve replacement (includes 1 bearing).

ns = not shown

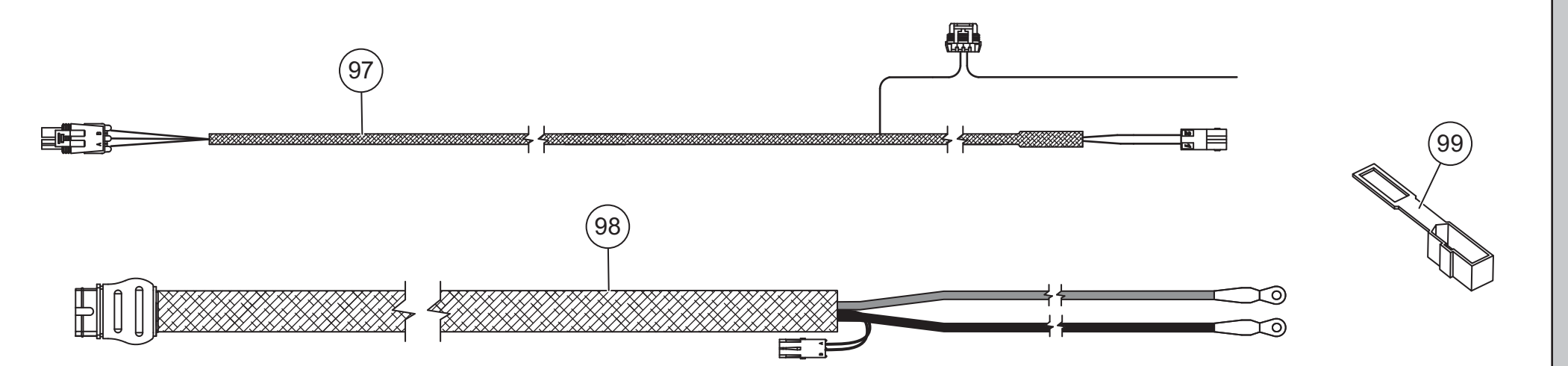
G = Grade

RAM COMPONENTS



Item	Part	Description	Item	Part	Description
91	77484	Lift Ram Assembly 1-1/2 x 6	94	84435	Wing Ram Assembly 1-1/2 x 8-3/4 DA
92	52277	1" Gland Nut Assembly	95	52558	1" Gland Nut Assembly
93	27788-1	Seal Kit 1-1/2 DA Ram	96	52557	Seal Kit 1-1/2 DA Ram

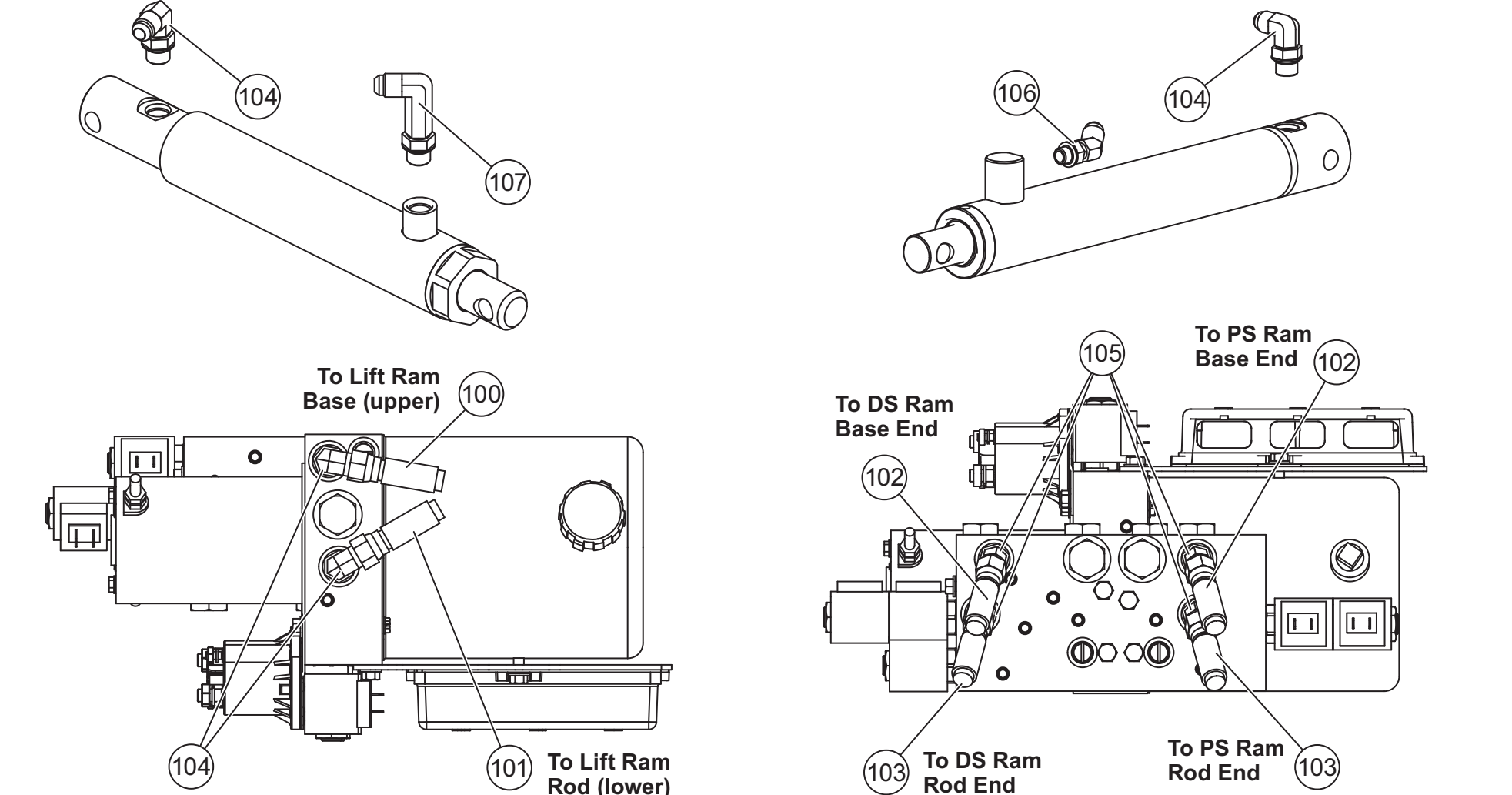
VEHICLE-SIDE HARNESS



Harnesses not drawn to scale.

Item	Part	Description	Item	Part	Description
97	52596	Vehicle Control Harness	99	61548K	Plug Cover Kit
98	52565	Vehicle Battery Cable			

HOSES & FITTINGS



Item	Part	Description	Item	Part	Description
100	84446	Hose, 1/4 x 14 w/F JIC Ends	104	56615-1	Elbow, 90° -6 M JIC / -6 M ORB
101	84453	Hose, 1/4 x 20 w/F JIC Ends	105	26694	Elbow, 45° -6 M JIC / -6 M ORB
102	48519	Hose, 1/4 x 32 w/F JIC Ends	106	41093	Elbow, 45° -6 M JIC / -4 M ORB
103	64625	Hose, 1/4 x 36 w/F JIC Ends	107	64212-1	Elbow, Extra Long 90° -6 M JIC / -6 M ORB

F = Female

M = Male

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